

## Welding Certificate

The manufacturer: Winkel GmbH  
is attested for the plant: Am Illinger Eck 7  
75428 Illingen

that he is qualified to perform welding work for the production of load-bearing steel structure components in the following fields of application:

Standards / regulations: EN 1090-2  
steel structures EN 1993-1  
crane supporting structures EN 1993-6

Execution classes: EXC1 to EXC3

Welding processes: 111 – manual metal arc welding  
135 – metal active gas welding

Base materials: S460 according to VwV TB

Welding supervisor: **Eugen-Ludwig Eberle, IWE (EXC1-EXC3)**  
**83/92**

Deputy: **Almedin Muratovic, IWS (EXC1-EXC2)**  
**DE-01000001-1170-SFM-231208-2301058**  
**Almir Heco, IWS (EXC1-EXC2)**  
**DE-01050029-1170-SFM-230722-2308004**


Remarks: This welding certificate is only valid in connection with the certificate of conformity of the factory production control No. 0769-CPR-VAS-00490-3.

Validity period: 19.04.2024 until 18.04.2029

Certificate no. 2420062 S1

Issued on: 19.04.2024

3

Head of the Certification Body  
  
Univ.-Prof. Dr.-Ing. T. Ummenhofer

