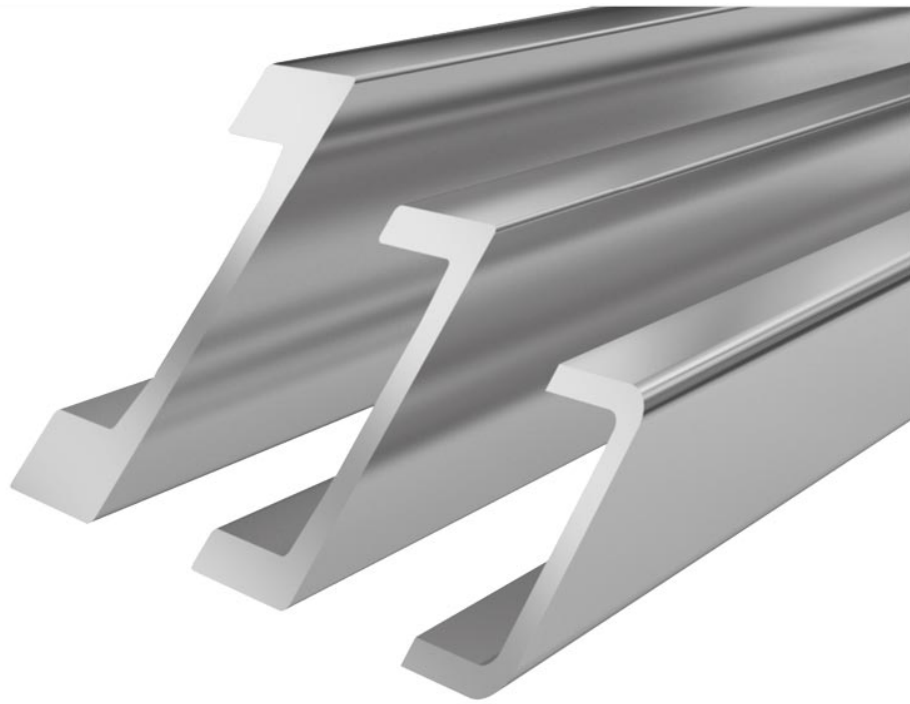
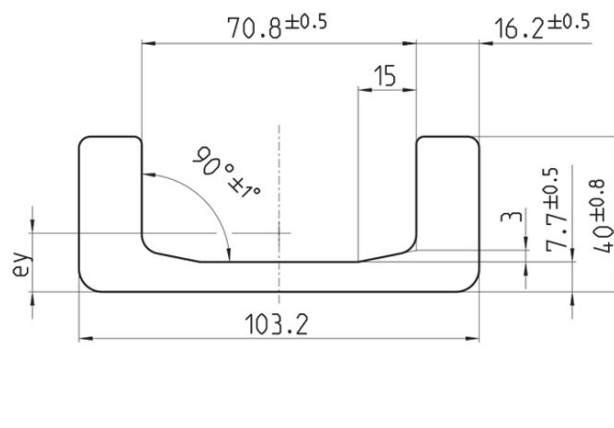




Material properties Standard U-profile **Standard 1 NbV**

- Hot rolled profile in sandblasted version.
- Profile is made from high-quality steel S450 J2 mod.
- Higher load capacity with new NbV-series
- Production-related straightness $\pm 1,0$ mm/meter.
- This profile is available as fine straightened style on request ($\pm 0,3$ mm per meter)
- $L_{\max}$ = Maximum production length 12m

Technical drawing **Standard 1 NbV**



*The straightness for **fine straightness profiles** is $\pm 0,3$ mm per meter, Standard profiles $\pm 1,0$ mm per meter.



Resistance Moments Standard 1 NbV

Article number	m kg/m	A cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	e _y cm	L _{max} in m
113.011.000	14.8	18.70	27.10	10.90	270.70	52.50	1.50	12

m = mass, A = surface, I_x = surface moment, W_x = resistance moment, I_y = surface moment, W_y = resistance moment, e_y = distance measure of the y-angle, L_{max} = Maximum production length

WINKEL U-Profiles with 30% increased load capacity

- higher load capacity at same sizes by using profiles with steelgrade S450 J2 mod.
- choice of smaller sizes (price advantage)
- higher resistance against wear out effects

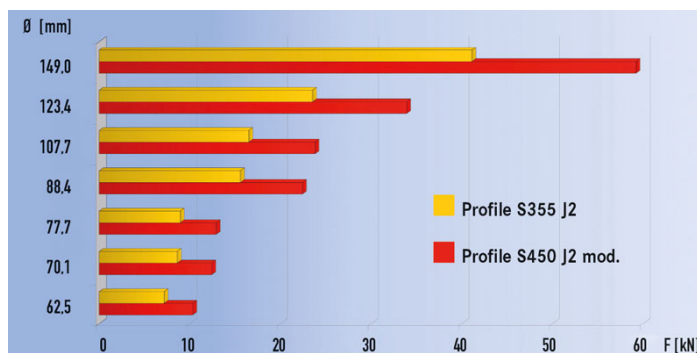
Comparison S355 J2 - S450 J2 mod.

Characteristic	S355 J2	S450 J2 mod.
Yield point 1	min 355 MPa [N/mm ²]	min 430 MPa [N/mm ²]
Yield point 2	min 345 MPa [N/mm ²]	min 420 MPa [N/mm ²]
Tensile strength	470 - 630 MPa [N/mm ²]	550 - 700 MPa [N/mm ²]
max. hertzian pressure	750 MPa [N/mm ²]	900 MPa [N/mm ²]

Notice: Yield point 1 is only valid for flange thickness < 20 mm, yield point 2 is only valid for flange thickness > 20 mm.

Because of micro alloying with Vanadium and/or Niobium the steel grade S450J2 mod. has a significantly higher tensile and yield strength and a more fine-grained structure than the customary steel grade S355 J2. In consequence of this and due to a stronger limitation of the elements P and S the steel shows a higher resistance to brittle fracture. Related to this is an increased bearing pressure which is shown by the diagram below.

Load capacity of radial bearings in comparison:





Instructional Video

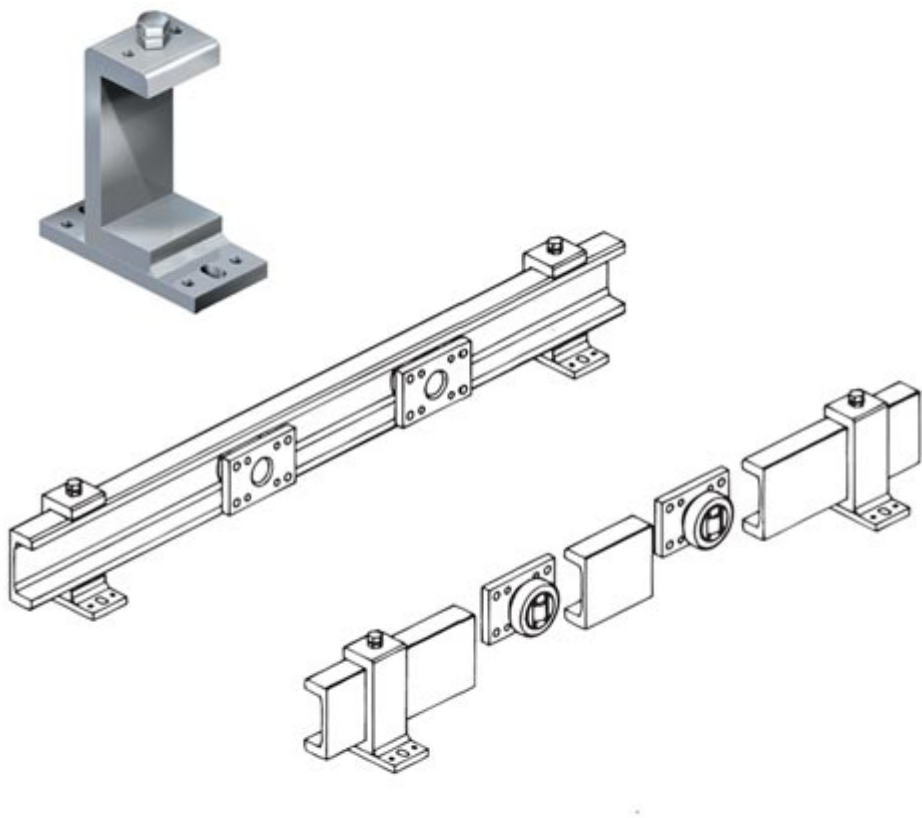
Fine straightening to U profiles





Matching Clampflange: **KF 1**

Article No. 290.004.000



Technical dimensions **Clamp flange KF 1**

H	B	L	S	J	e	g	t	a1	b1	d1	d2	d3	e1	M	Gewicht kg
135,4	60	130	10	105,0	38,5	53,0	12,7	100	40	6	11	18	26,5	M 10x30	1,95

H = Height clamp profile, **B** = Width clamp flange, **L** = Lenght clamp flange, **S** = mounting flange strength, **g** = Width clamp profile, **t** = Strenght clamp profile, **a1** = Distance pin hole, **b1** = Distance pin hole, **d1** = Diameter pin hole, **d2** = Width slotted hole, **d3** = Length slotted hole, **e1** = Distance pin hole, **M** = Thread